

APH SERIES

Gant Type Speed Precision Four Post Guider Press Machine

60T~500Tons

龙门式高速精密六导柱冲床



○ HIGH-PRECISION STABILITY AND RELIABILITY

Frame structure, high alloy steel casting(by computer analysis to design the most suitable rack)after elimination of internal stress process, to further improve the precision the indispensable high rigidity rack, to achieve low vibration technology to improve mold life.

- 高精度稳定性和可靠性。高合金铸造机架结构 (通过计算机解析设计出最合适机架) 经过消除内应力工艺处理, 进一步提高了对于精度不可缺少的高刚性机架, 实现了低噪音和低震动化, 提高模具使用寿命。

标准配置 Standard configuration

- > 电动式模高调整
- > 模高显示精度0.01mm
- > 寸动定位装置
- > 电脑可记忆30组(套)模具加工资料
- > 三组批量控制
- > 二组误送检出
- > 联动、单动具有 0° 级90° 定位功能
- > 主机正反转装置
- > 液压式滑块固锁装置
- > 润滑油冷却循环机
- > 意大利宇意一体式离合刹车
- > 独立式电控箱
- > 工作箱
- > 工作灯
- > 主机马达变频控制
- > Electric die height adjusting equipment
- > Digital die height indicator(0.01mm)
- > Micro inching function
- > 30 sets memory for die setting data
- > Lot: "A" "B" "C",control for auto-stacking
- > 2 sets of mis-feed detecting receptcle
- > Two way rotation main motor control
- > Hydraulic clamping unit for die height adjusting
- > Lubricant cooling device
- > Italy Yu Yi integral clutch brake
- > Independent electric control box
- > Tool box
- > Work light
- > Inverter control for main motor

选择配置 Optional configuration

- > 下死点精密检测器
- > 快速夹模装置
- > 液压举模装置
- > 高速送料机
- > 双头液压开卷机
- > 整平出料机
- > 液压式防震脚座装置
- > 冲压控制器
- > 前后隔音安全门
- > Die height detector
- > Hydraulic die clamping device
- > Hydraulic die lifting device
- > Hi-speed gear change feeder
- > Double head un-coiler
- > Leveler &"S"loop control
- > Anti-vibration mounts
- > F-3SC stamping controller
- > Two side sound proof safety door

技术参数 Technical parameters

机型	Modelodel	单位	APH-60	APH-80	APH-125	APH-150	APH-200	APH-220	APH-300	APH-350	APH-400	APH-500
吨数	Capacity	ton	60	80	125	150	200	220	300	350	400	500
行程	Stroke	mm	30	30	30	30	30	30	30	30	30-50	50
每分钟行程数	Strokes per minute	s.p.m	200-800	200-700	150-700	150-700	150-600	150-600	150-400	150-400	150-350	150-250
下工作台尺寸	Bolster area	mm	950x650	1100x750	1200x850	1400x850	1800x950	1900x1000	2200x1000	2400x1000	2800x1200	3200x1400
下料孔	Bolster hole	mm	700x125	800x150	1000x200	1000x200	1300x250	1400x300	2000x300	2200x300	2200x400	2700x500
滑块面积	Slide	mm	950x420	1100x500	1200x600	1400x600	1800x700	1900x750	2200x900	2400x900	2800x1100	3200x1200
模高调整行程	Die height adjustment	mm	300-350	330-380	360-410	360-410	370-420	370-420	400-450	400-450	420x480	500-550
模高调整马达	Adjustment motor	kw	0.4	0.75	0.75	0.75	1.5	1.5	2.2	2.2	3.7	3.7
送料线高度	Linear height	mm	160	175±50	195±50	195±50	200±50	200±50	210±50	210±50	220±50	240±50
主电动机	Main motor	kw	10	22	37	.37	45	45	55	55	75	90

All specifications,dimensions and design characteristics shown in this catalogue are subject to change without notice.

本公司随时进行研究改善的工作, 因此本型录内所规定尺寸及设计特性, 得以变更, 不另行通知。